



Quantum mechanical simulations of nanoindentation of Al thin film

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ABSTRACT

QCDFT is a multiscale modeling approach that can simulate multi-million atoms *effectively* via density functional theory (DFT). The method is based on the framework of quasicontinuum (QC) approach with DFT as its sole energetics formulation. The local QC energy is calculated by DFT with Cauchy–Born hypothesis and the nonlocal QC energy is determined by a self-consistent embedding approach, which couples nonlocal QC atoms to the vertices of the finite elements at the local QC region. The QCDFT method is applied to a nanoindentation study of an Al thin film in the presence and absence of Mg impurities. The results show that the randomly distributed Mg impurities can significantly increase the ideal and yield strength of the Al thin film.

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1. Introduction

The ability to perform quantum mechanical simulations of materials properties over length scales that are relevant to experiments represents a grand challenge in computational materials science. If one could treat multi-millions or billions of electrons *effectively* at micron scales, such first-principle quantum simulations could revolutionize materials research and pave the way to the computational design of advanced materials.

In this paper, we propose a multiscale approach that is based *entirely* on density functional theory (DFT) and allows quantum simulations at micron scale and beyond. The method, termed QCDFT [12], combines the coarse graining idea of the quasicontinuum (QC) approach and the coupling strategy of the quantum mechanics/molecular mechanics (QM/MM) method, and represents a major advance in the quantum simulation of materials properties. It should be stated at the outset that QCDFT is *not* a brute-force electronic structure method, but rather a multiscale approach that can treat large systems – effectively up to billions of electrons. Therefore, some of the electronic degrees of freedom are reduced to continuum degrees of freedom in QCDFT. On the other hand, although QCDFT utilizes the idea of QM/MM coupling, it does not involve any classical/empirical potentials (or force

fields) in the formulation – the energy calculation of QCDFT is entirely based on DFT. This is an important feature and advantage of QCDFT, which qualifies it as a bona fide quantum mechanical simulation method.

Since QCDFT is formulated within the framework of the QC method, we shall give a brief introduction to QC in Section 2.1 to set up the stage of QCDFT. In Section 2.2, we briefly explain the local QC calculations. In Section 2.3, we introduce a DFT-based QM/MM approach that can treat the nonlocal QC region accurately and efficiently. In Section 3, we apply QCDFT to the study of nanoindentation of an Al thin film in the presence and absence of Mg impurities. We present the nanoindentation results in Section 4 and finally our conclusions in Section 5.

2. QCDFT methodology

2.1. Quasicontinuum method

The goal of the QC method is to model an atomistic system without explicitly treating every atom in the problem [18,13]. This is achieved by replacing the full set of N atoms with a small subset of N_r “representative atoms” or *repatoms* ($N_r \ll N$) that approximate the total energy through appropriate weighting. The energies of individual repatoms are computed in two different ways depending on the deformation in their immediate vicinity. Atoms

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experiencing large variations in the deformation gradient on an atomic scale are computed in the same way as in a standard atomistic method. In QC these atoms are called *nonlocal* atoms. In contrast, the energy of atoms experiencing a smooth deformation field on the atomic scale is computed based on the deformation gradient \mathbf{G} in their vicinity as befitting a continuum model. These atoms are called *local* atoms because their energy is based only on the deformation gradient at the point where it is computed. In a classical system where the energy is calculated based on classical/empirical interatomic potentials, the total energy E_{tot} can be written

$$E_{\text{tot}}^{\text{QC}} = \sum_{i=1}^{N^{\text{nl}}} E_i(\mathbf{R}) + \sum_{j=1}^{N^{\text{loc}}} n_j E_j^{\text{loc}}(\mathbf{G}). \quad (1)$$

The total energy has been divided into two parts: an atomistic region of N^{nl} nonlocal atoms and a continuum region of N^{loc} local atoms ($N^{\text{nl}} + N^{\text{loc}} = N_r$). The calculation in the nonlocal region is identical to that in atomistic methods with the energy of the atom depending on the coordinates \mathbf{R} of the surrounding repeatoms. Rather than depending on the positions of neighboring atoms, the energy of a local repeatom depends on the deformation gradients \mathbf{G} characterizing the finite strain around its position.

2.2. Local QC calculation with DFT

In the local QC region, a finite element mesh is constructed with each repeatom on the vertices of surrounding finite elements. The energy and force of each local repeatom can be obtained from the strain energy density and the stress tensor of the finite elements that share the same repeatom. More specifically, according to the Cauchy–Born rule, the deformation gradient \mathbf{G} is the same for a given finite element, therefore the local energy density ε and the stress tensor for each finite element can be calculated as a perfect infinite crystal undergoing a uniform deformation specified by \mathbf{G} . In other words, one could perform a DFT-based energy/stress calculation for an infinite crystal by using periodic boundary conditions with the primitive lattice vectors of the deformed crystal, \mathbf{h}_i given by

$$\mathbf{h}_i = \mathbf{G}\mathbf{H}_i, \quad i = 1, 2, 3. \quad (2)$$

Here \mathbf{H}_i are the primitive lattice vectors of the perfect undeformed crystal and Ω_0 is the volume of the primitive unit cell. The deformed crystal can be derived from the perfect crystal via the deformation gradient \mathbf{G} as shown in Fig. 1

For the deformation gradient $\mathbf{G}_{\mathbf{k}}$ associated with the k th element, a periodic DFT calculation can be performed to determine the strain energy per unit cell $E^{\text{DFT}}(\mathbf{G}_{\mathbf{k}})$. The Cauchy stress tensor can be defined as follows:

$$\sigma_{ab} = \frac{1}{\Omega} \sum_{\mathbf{v}} \frac{\partial E^{\text{DFT}}(\mathbf{G}_{\mathbf{k}})}{\partial h_{a\mathbf{v}}} h_{b\mathbf{v}} \quad (3)$$

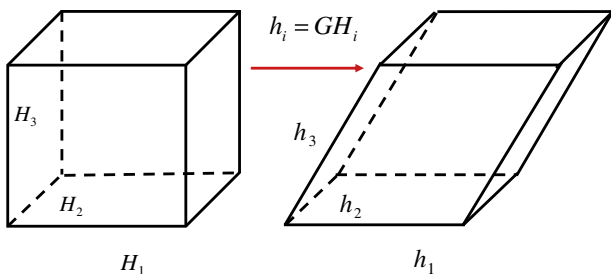


Fig. 1. The deformed crystal derived from the perfect crystal via the deformation gradient \mathbf{G} .

with Ω being the volume of the deformed unit cell and h_{ij} denoting the component of the deformed lattice vector h_j in Cartesian coordinate i .

Once the strain energy $E^{\text{DFT}}(\mathbf{G}_{\mathbf{k}})$ is determined, the energy contribution of the j th local repeatom is given as

$$E_j^{\text{loc}}(\{\mathbf{G}\}) = \sum_{k=1}^{M_j} w_{jk} E^{\text{DFT}}(\mathbf{G}_{\mathbf{k}}), \quad (4)$$

where M_j is the total number of finite elements shared by the j th repeatom, and w_{jk} is the weight associated with the k th finite element for the j th local repeatom. The force on the j th local repeatom is defined as the gradient of the total energy with respect to its coordinate $\mathbf{R}_j^{\text{loc}}$. In practice, the nodal force on each finite element is calculated from the stress tensor of the finite element by using the Principle of Virtual Work [25]. The force on the repeatom is then obtained by summing the nodal force contributions from each surrounding finite elements.

2.3. Nonlocal QC calculation with DFT

The nonlocal QC is modeled at the atomistic level with a QM/MM approach. In a typical QM/MM calculation, the system is partitioned into two domains: a QM region and an MM region. In QC/DFT, the QM atoms refer to the nonlocal repeatoms and the MM atoms refer to the buffer atoms which are the combination of both dummy atoms and local repeatoms in QC terminology. The so-called dummy atoms are in the local region and are not independent degrees of freedom, but rather slaves to the local repeatoms. In other words, the position of a dummy atom is determined by the finite element interpolation from the relevant local repeatom positions [18,13]. The dummy atoms provide the appropriate boundary conditions for nonlocal DFT calculation while the energy of the dummy atoms is still treated with the Cauchy–Born rule, consistent with their status. The self-consistent embedding theory [1,22,23] is employed for the QM/MM calculations. More specifically, both the energy of the nonlocal atoms and the interaction energy between the nonlocal atoms and the buffer atoms are calculated by DFT. To simplify the notation, we denote the nonlocal region as region I, and the buffer region as region II, as shown in Fig. 2. Typically, the buffer region consists of several

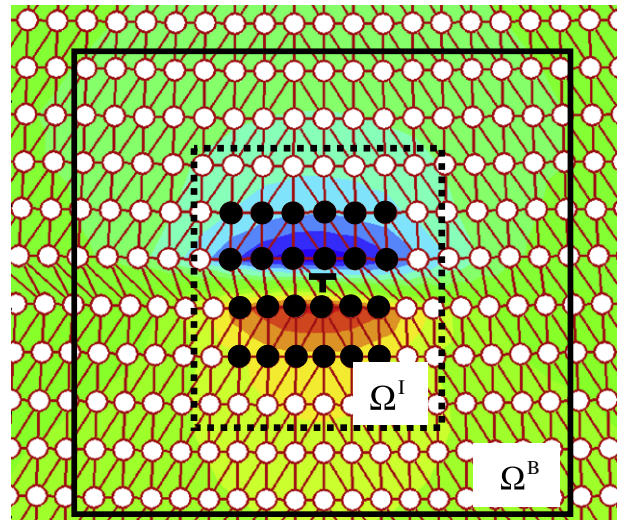


Fig. 2. The schematic diagram of domain partition in QC/DFT with a dislocation in Al lattice as an example. The black and white spheres represent the nonlocal and buffer atoms, respectively. The dotted box represents Ω^I and the solid box represents the periodic box Ω^B . The volume Ω^I and Ω^B is 2.8 Å and 8 Å beyond the region I in $\pm x$ and $\pm y$ directions, respectively.

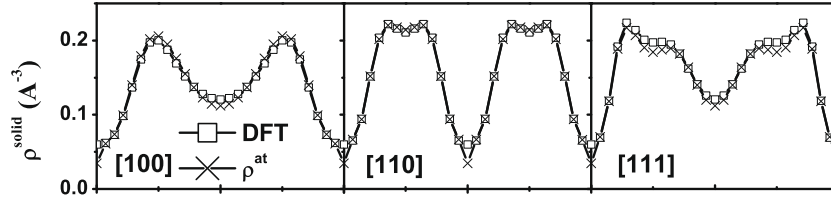


Fig. 3. The solid charge density of the perfect Al lattice along [100], [110] and [111] directions obtained by the periodic DFT calculation and the superposition of the fitted ρ^{at} .

atomic layers surrounding the nonlocal region. We associate each buffer atom in region II with a valence electron density (ρ^{at}) and a pseudopotential; both of them are constructed *a priori* and remain fixed during a QM/MM simulation [22]. The nonlocal energy E^{nl} as defined in Eq. (1) can be expressed as

$$E^{\text{nl}} = \min_{\rho^{\text{I}}} \left\{ E_{\text{DFT}}[\rho^{\text{I}}; \mathbf{R}^{\text{I}}] + E_{\text{OF}}^{\text{int}}[\rho^{\text{I}}; \rho^{\text{II}}; \mathbf{R}^{\text{I}}, \mathbf{R}^{\text{II}}] \right\}. \quad (5)$$

Here \mathbf{R}^{I} and \mathbf{R}^{II} denote atomic coordinates in regions I and II, respectively. The charge density of region I, ρ^{I} , is the degree of freedom and is determined self-consistently by minimizing the nonlocal energy functional. The charge density of region II, ρ^{II} , is defined as the superposition of atomic-centered charge densities ρ^{at} via $\rho^{\text{II}}(\mathbf{r}) = \sum_{i \in \text{II}} \rho^{\text{at}}(\mathbf{r} - \mathbf{R}_i)$, which only changes upon the relaxation of region II ions. $E_{\text{OF}}^{\text{int}}$ is the interaction energy between regions I and II computed by orbital-free DFT (OFDFT) [20,19].

A basic ansatz of the nonlocal energy functional (Eq. (5)) is that ρ^{I} must be confined within a finite volume (Ω^{I}) that is necessarily larger than region I but much smaller than the entire QM/MM region. In addition, since some terms in the formulation of Eq. (5) could be more efficiently computed in reciprocal space [22], we also introduce a volume Ω^{B} over which the periodic boundary conditions are applied. The periodic box Ω^{B} should be large enough to avoid the coupling errors induced by the implementation of periodic boundary condition [22].

The interaction energy, $E_{\text{OF}}^{\text{int}}$, formulated by OFDFT is defined as following:

$$E_{\text{OF}}^{\text{int}}[\rho^{\text{I}}, \rho^{\text{II}}; \mathbf{R}^{\text{I}}, \mathbf{R}^{\text{II}}] = E_{\text{OF}}[\rho^{\text{tot}}; \mathbf{R}^{\text{tot}}] - E_{\text{OF}}[\rho^{\text{I}}; \mathbf{R}^{\text{I}}] - E_{\text{OF}}[\rho^{\text{II}}; \mathbf{R}^{\text{II}}], \quad (6)$$

where $\mathbf{R}^{\text{tot}} \equiv \mathbf{R}^{\text{I}} \cup \mathbf{R}^{\text{II}}$ and $\rho^{\text{tot}} = \rho^{\text{I}} + \rho^{\text{II}}$. In addition to its computational efficiency, OFDFT allows Eq. (9) to be evaluated over Ω^{I} rather than over the entire QM/MM system as Eq. (9) appears to suggest [1,22]. This significant computational saving is due to the cancellation in evaluating the first and second term of Eq. (9), and it is rendered by the orbital-free nature of OFDFT and the localization of ρ^{I} . A single-particle embedding potential $\mu_{\text{emb}}(\mathbf{r})$ can be defined as a functional derivative of the interaction energy with respect to ρ^{I}

$$\mu_{\text{emb}}(\mathbf{r}) \equiv \frac{\delta E_{\text{OF}}^{\text{int}}[\rho^{\text{I}}, \rho^{\text{II}}; \mathbf{R}^{\text{I}}, \mathbf{R}^{\text{II}}]}{\delta \rho^{\text{I}}}, \quad (7)$$

which represents the effective potential that region I electrons feel due to the presence of region II [1,22]; it is through $\mu_{\text{emb}}(\mathbf{r})$ that the QM/MM coupling is achieved quantum mechanically at the level of OFDFT. The embedding potential provides rigorous boundary conditions for ρ^{I} and is updated self-consistently during the minimization of the nonlocal energy functional.

Since ρ^{II} is a key quantity for the accurate calculation of the interaction energy and the embedding potential, it is crucial to construct an appropriate representation of ρ^{II} . In fact, the construction of an appropriate charge density distribution in region II represents a common challenge to many QM/MM methods [11]. In this paper, we represent ρ^{II} as a superposition of spherical atomic-like charge densities centered on each ions in region II, which is a good approximation for metallic systems. Ideally, the con-

structed $\rho^{\text{II}}(\mathbf{r})$ should reproduce the bulk (or solid) charge density obtained by a DFT calculation of the perfect lattice. That is to say, one needs to determine $\rho^{\text{at}}(r)$ by minimizing the function

$$\int_{V_{\text{u}}} [\rho^{\text{II}}(\mathbf{r}) - \rho^{\text{solid}}(\mathbf{r})]^2 d\mathbf{r}, \quad (8)$$

with $\rho^{\text{II}}(\mathbf{r}) = \sum_{\mu} \rho^{\text{at}}(\mathbf{r} - \mathbf{R}_{\mu})$. Here V_{u} represents the volume of the unit cell, and ρ^{solid} is the solid charge density obtained by a periodic DFT calculation for the perfect reference system. The summation of μ includes all the ions which have contribution to the charge density in the unit cell.

In this paper, we employ the parameterized multiple Slater-type orbitals (MSTO) [2] for the expansion of $\rho^{\text{at}}(r)$. With MSTO, the atomic wave function Φ of many-electrons is the superposition of all relevant atomic orbitals: $\Phi(r, \theta, \varphi) = \sum_i c_i \phi_i(r, \theta, \varphi)$, where c_i is the weight of orbital i in the expansion and the i th atomic orbital can be written as

$$\phi_i(r, \theta, \varphi) = A r^{n-1} e^{-\zeta r} Y_l^m(\theta, \varphi), \quad (9)$$

where n , l , m are the principal, angular momentum and magnetic quantum number of the orbital. $Y_l^m(\theta, \varphi)$ is spherical harmonic function and ζ is related to the effective charge of the ion. A is a normalization constant and is expressed as $A = (2\zeta)^{n+1/2} / \sqrt{(2n)!}$. With this expansion, the atomic-centered charge density can be calculated as

$$\rho^{\text{at}}(r) = \int_{-\pi}^{\pi} \int_0^{2\pi} |\Phi^*(r, \theta, \varphi) \Phi(r, \theta, \varphi)| d\theta d\varphi. \quad (10)$$

The parameters c_i and ζ are determined by minimizing Eq. (8) with the constraint of preserving the correct number of valence electrons. In Fig. 3, we present the solid charge density ρ^{solid} determined from ρ^{at} and from the periodic DFT calculation for a perfect Al lattice. It can be seen that the constructed ρ^{solid} reproduces very well the solid charge density calculated by DFT calculations for the same perfect lattice.

3. Computational details

3.1. Model setup

The present QCDF approach is applied to nanoindentation of an Al thin film resting on a rigid substrate with a rigid knife-like indenter. The QCDF method is appropriate for the problem because it allows the modeling of system dimensions on the order of microns and thus minimizes the possibility of contaminating the results by the boundary conditions arising from small model sizes typically used in MD simulations. The reason we chose this particular system is because there exists a good kinetic energy functional and an excellent EAM potential [4] for Al. In this paper, we have rescaled the “force-matching” EAM potential of Al [4] so that it matches precisely the DFT value of the lattice constant and bulk modulus of Al [12].

The crystallographic orientation of the system is displayed in Fig. 4. The size of the entire system is $2 \mu\text{m} \times 1 \mu\text{m} \times 4.9385 \text{ \AA}$ along the [111] (x direction), the $[\bar{1}10]$ (y direction), and the

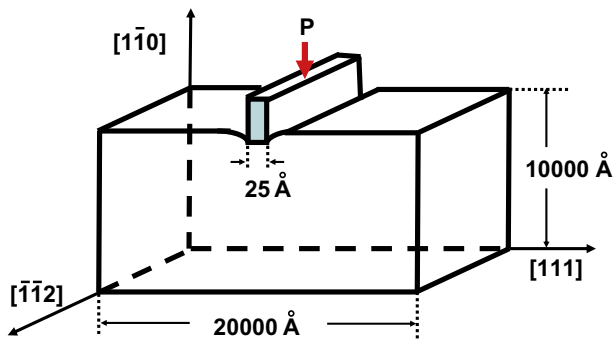


Fig. 4. Schematic representation of the nanoindentation of Al thin film showing the relevant dimensions and orientations.

$[1\bar{1}2]$ (z direction), respectively. The system is periodic in the z -dimension and has the Dirichlet boundary conditions in the other two directions. The entire system contains over 60 million Al atoms – a size that is well beyond the reach of any full-blown quantum mechanical calculation. The unloaded system is a perfect single crystal similar to the experimental situation. The film is oriented so that the preferred slip system $\langle 110 \rangle \{111\}$ is parallel to the indentation direction to facilitate dislocation nucleation. The indenter is a rigid flat punch of width 25 Å. We assume the perfect-stick boundary condition for the indenter so that the Al atoms in contact with it are not allowed to slip. The knife-like geometry of the indenter is dictated by the pseudo two-dimensional (2D) nature of the QC model adopted. Three-dimensional QC models do exist and can be implemented in QCDFT [10,8,9]. We chose to work with the pseudo-2D model in this example for its simplicity. The prefix *pseudo* is meant to emphasize that although the analysis is carried out in a 2D coordinate system, the out-of-plane displacements are allowed and all atomistic calculations are three-dimensional. Within this setting only dislocations with line directions perpendicular to the xy plane can be nucleated.

The simulation is performed quasistatically with a displacement control where the indentation depth (d) is increased by 0.1 Å at each loading step. Because DFT calculations are much more expensive than EAM, we use EAM-based QC [17] to relax the system for most of the loading steps first. At $d = 2.0, 3.0, 5.5, 6.0, 7.0, 7.1, 7.5$ Å, the corresponding EAM configurations are further relaxed by QCDFT. The QCDFT loadings are carried out after $d = 7.5$ Å starting from the full relaxed EAM-QC configuration of previous loading step, until the onset of the plasticity occurs at $d = 8.2$ Å. Such a simulation strategy is justified based on two considerations: (1) an earlier nanoindentation study of the same Al surface found that the onset of plasticity occurred at a smaller load with EAM-based local QC calculations comparing to OFDFT-based local QC calculations [8]. The result was obtained by a local elastic stability analysis with EAM and OFDFT calculations of energetics and stress. This suggests that we will not miss the onset of plasticity with the present loading procedure by performing EAM-QC relaxations preceding QCDFT. (2) Before the onset of plasticity, the load–displacement response is essentially linear with the slope determined by the elastic properties of the material. In other words, only two QCDFT calculations are required to obtain the linear part of the loading curve.

We also study the effect of Mg impurities on the ideal strength and incipient plasticity of the Al thin film. In the calculations, five Mg impurities are introduced randomly below the indenter, as schematically shown in Fig. 5. The results of the randomly distributed Mg impurities are referred as *random*, distinguishing from the results of the pure system, referred as *pure*. At $d = 3.0, 6.0, 7.5$ Å, the *random* results are obtained after full relaxations of the *pure* Al system. The QCDFT loading is carried out after $d = 7.5$ Å starting from

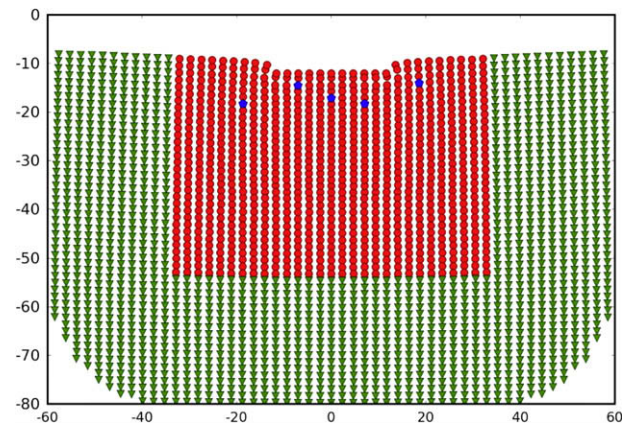


Fig. 5. Schematic diagram of the randomly distributed Mg impurities in the Al thin film. The red spheres and blue pentagons represent nonlocal Al and Mg atoms, respectively. The green triangle represents Al buffer atoms. The dimensions are given in Å. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

the full relaxed configuration of a previous loading step, until the onset of the plasticity occurs at $d = 8.1$ Å.

The parameters of the OFDFT density-dependent kernel are chosen from reference [21], and Al ions are represented by the Goodwin–Needs–Heine local pseudopotential [5]. The high kinetic energy cutoff for the plane wave basis of 1600 eV is used to ensure the convergence of the charge density. For the nonlocal calculation, the grid density for the volume Ω^l is 5 gridpoints per Å. The Ω^l box goes beyond the nonlocal region by 8 Å in $\pm x$ and $\pm y$ directions so that ρ^l decays to zero at the boundary of Ω^l , as shown in Fig. 2. The relaxation of all repatoms is performed by a conjugate gradient method until the maximum force on any repatom is less than 0.03 eV/Å.

4. Results and analysis

The load–displacement curve is the typical observable for nanoindentation, and is widely used in both experiment and theory, often serving as a link between the two. In particular, it is conventional to identify the onset of incipient plasticity with

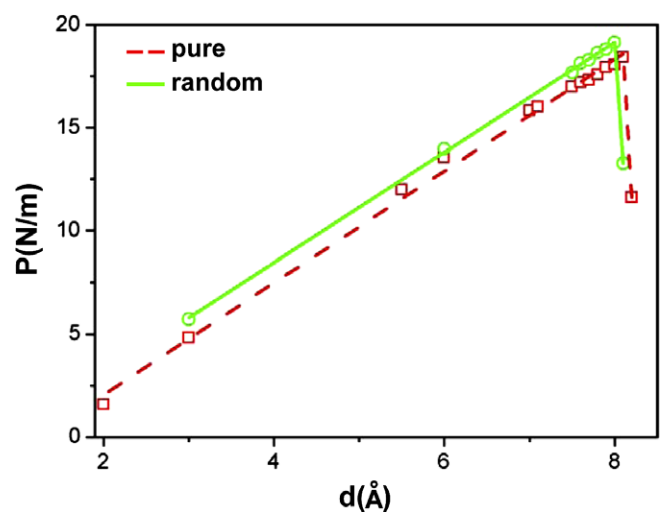


Fig. 6. Load–displacement plot for the nanoindentation of the Al thin film with a rigid rectangular indenter: pure Al (red squares) and randomly distributed Mg impurity system (green circles). The corresponding lines are the best fit to the data points. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

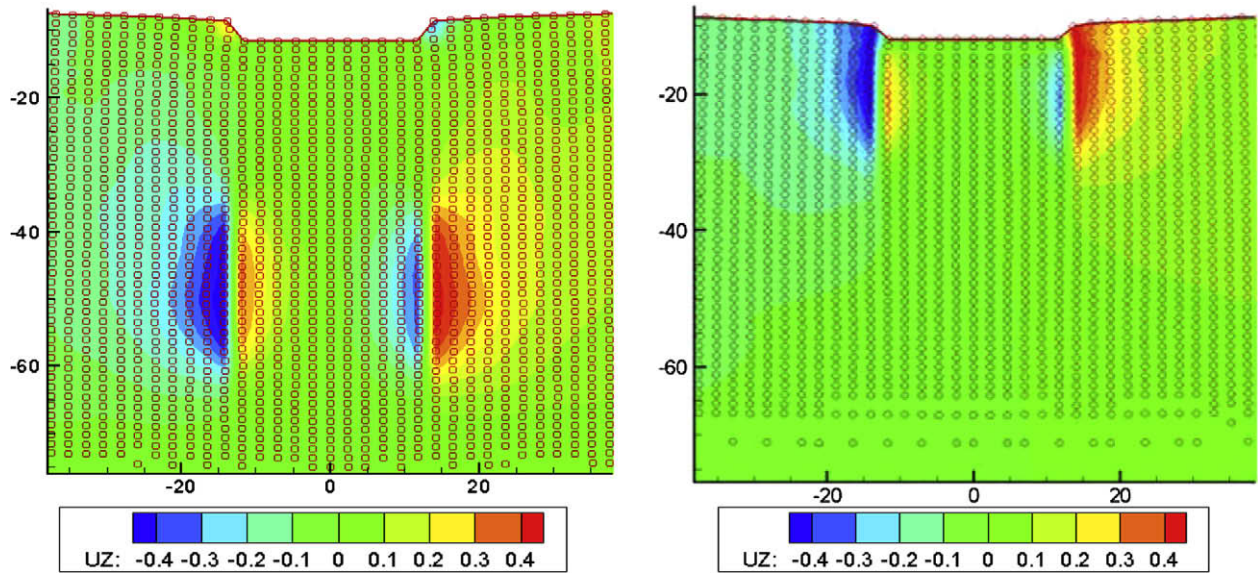


Fig. 7. The out-of-plane displacement u_z obtained from the pure (left) and with Mg impurities (right) QCDFD calculations. The circles represent the repeatoms and the displacement ranges from -0.4 (blue) to 0.4 (red) Å. (For interpretation of the references to color in this figure legend, the reader is referred to the web version of this article.)

the first drop in the load–displacement curve during indentation [3,15,7,17,14,24,10,8,6,12]. In the present work, the load is given in N/m, normalized by the length of the indenter in the out-of-plane direction.

For pure Al, the load–displacement ($P-d$) curve shows a linear relation followed by a drop at $d = 8.2$ Å, shown by the dashed line in Fig. 6. The drop corresponds to the homogeneous nucleation of dislocations beneath the indenter – the onset of plasticity. A pair of straight edge dislocations are nucleated at $x = \pm 13$ Å, and $y = -50$ Å. In Fig. 7, we present the out-of-plane (or screw) displacement u_z of the nonlocal repeatoms. The non-zero screw displacement of the edge dislocations suggests that each dislocation is dissociated into two $1/6 \langle 112 \rangle$ Shockley partials bound by a stacking fault with a width of about 19 Å. The activated slip planes are those $\{111\}$ planes that are adjacent to the edges of the indenter. The slope for the linear part of the curve is 27.1 GPa, which is less than the shear modulus $\mu = 33.0$ GPa and $C_{44} = 29.8$ GPa. The critical load, P_{cr} for the homogeneous dislocation nucleation is 18.4 N/m, corresponding to a hardness of 7.3 GPa (the critical load normalized by the area of the indenter), which is 0.22μ . The drop in applied load due to the nucleation of dislocations is $\Delta P = 6.8$ N/m, agreeing with the load drop estimated by the elastic model [17] which is $\Delta P = 7.7$ N/m.

For randomly distributed impurities in the Al thin film, the load–displacement curve shows a linear relation up to a depth of 8.0 Å, followed by a drop at $d = 8.1$ Å, as shown by the solid line in Fig. 6. The slope of initial linear part of the load–displacement curve is 26.7 GPa, rather close to the corresponding pure Al value. The maximum load in linear region is $P_{cr}^{im} = 19.2$ N/m, corresponding to a hardness of 7.6 GPa, which is 0.3 GPa greater than the pure Al system. A pair of Shockley partial dislocations is nucleated at $x = -13$ Å, $y = -25$ Å and $x = 13$ Å, $y = -22$ Å respectively as shown in the right panel of Fig. 7. The drop in the applied load due to the dislocation nucleation is 5.9 N/m. The estimated load drop by the elastic model is $\Delta P = 7.6$ N/m. The smaller drop of the load for the random case than the elastic model is probably due to the presence of the Mg impurities, which is not accounted for in the elastic model [17]. The fact that the critical load and the hardness of the Al–Mg alloy are greater than that of the pure Al system demonstrates that the Mg impurities are responsible for the solid solution strengthening of the Al thin film. The presence of Mg impurities

also hinders the formation of full edge dislocations and as a result, only partial dislocations are nucleated and they are pinned near the surface as shown in Fig. 7.

Finally we point out the possibility that the emitted dislocations may be somewhat constrained by the local/nonlocal interface from going further into the bulk. Because the critical stress to move an edge dislocation in Al is vanishingly small ($10^{-5}\mu$) comparing to that to nucleate a dislocation ($10^{-1}\mu$), a small numerical error in stress could easily lead to a large difference in the equilibrium dislocation position. The four-order-of-magnitude disparity poses a significant challenge to all atomistic simulations in predicting dislocation nucleation site, QCDFD method included. One can only hope to obtain a reliable critical load for the incipient plasticity, rather than for the equilibrium position of dislocations. The same problem has been observed and discussed by others [16]. However, despite the problem, the dramatic difference observed in the two panels of Fig. 7 unambiguously demonstrates the strengthening effect of Mg impurities. Therefore the conclusion is still valid.

5. Conclusion

In summary, we propose a concurrent multiscale method that makes it possible to simulate multi-million atoms based on the density functional theory. The method – QCDFD – is formulated within the framework of the QC method, with DFT as its sole energy input. The full-blown DFT and DFT-based elasticity theory would be the two limiting cases corresponding to a fully nonlocal or a fully local version of QCDFD. The QCDFD method is applied to nanoindentation of an Al thin film in the presence and absence of randomly distributed Mg impurities. The Mg impurities are found to strengthen the hardness of Al and hinder the dislocation nucleation. The results suggest that QCDFD is a promising method for quantum simulation of materials properties at length scales relevant to experiments.

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