

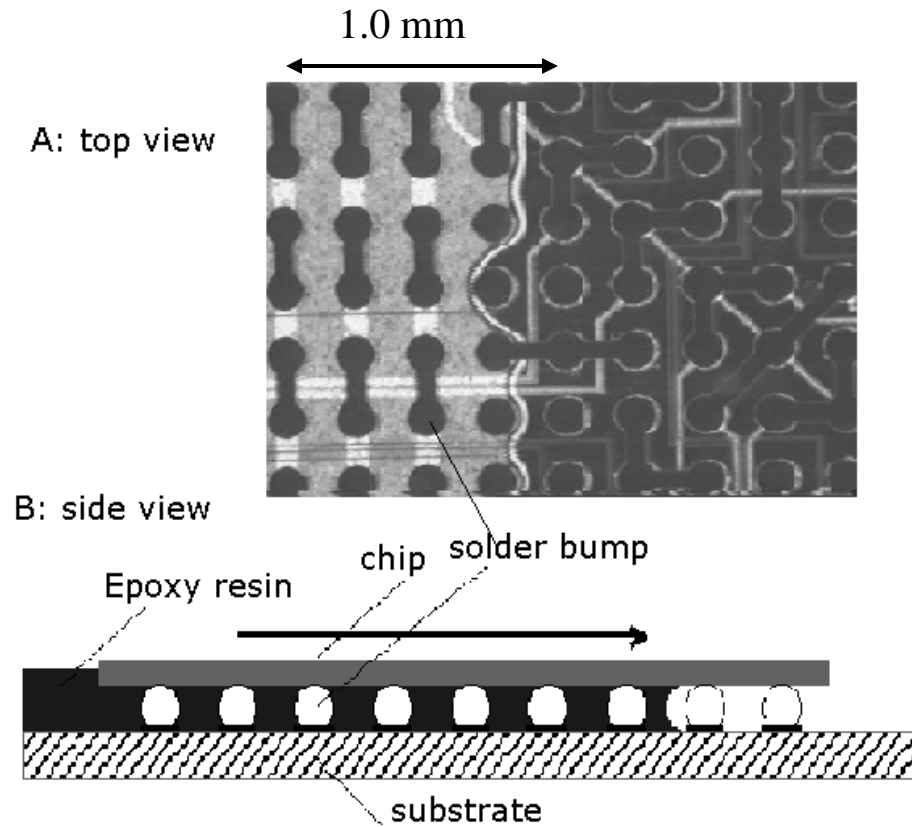
A STUDY OF THE FLOW OF
DENSE SUSPENSIONS ON
INHOMOGENEOUS
SURFACES

BY QING PENG

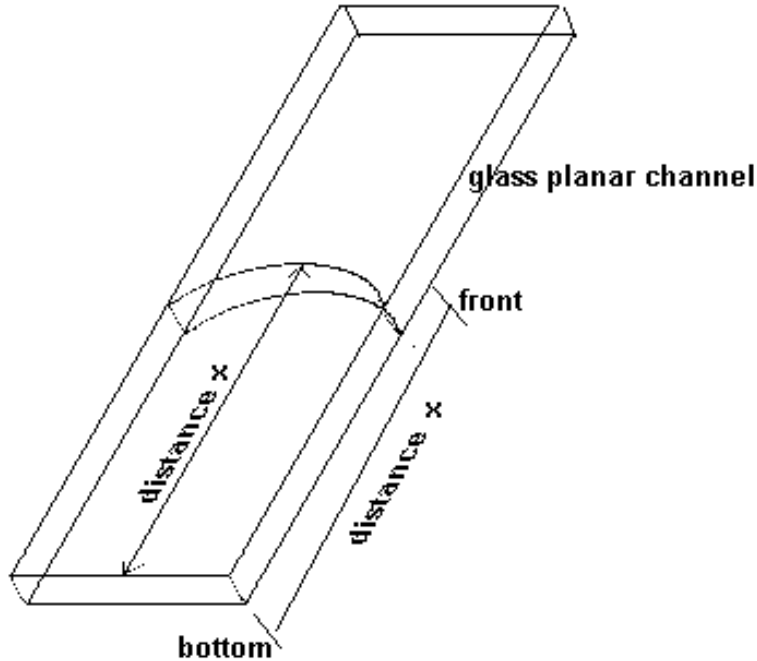
OUTLINE

- WASHBURN MODEL
- WETTING ANGLE
- STATIC HEIGHT
- RHEOLOGY
- SUSPENSION FLOW
- COMPARISON

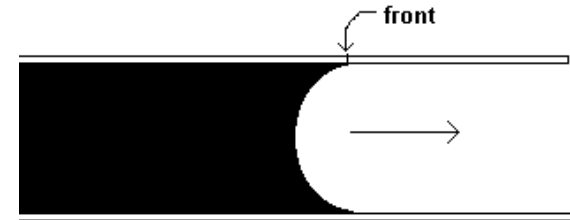
SUSPENSION FLOW IN INDUSTRY



STUDY THE FLOW PROCESS



Time was recorded

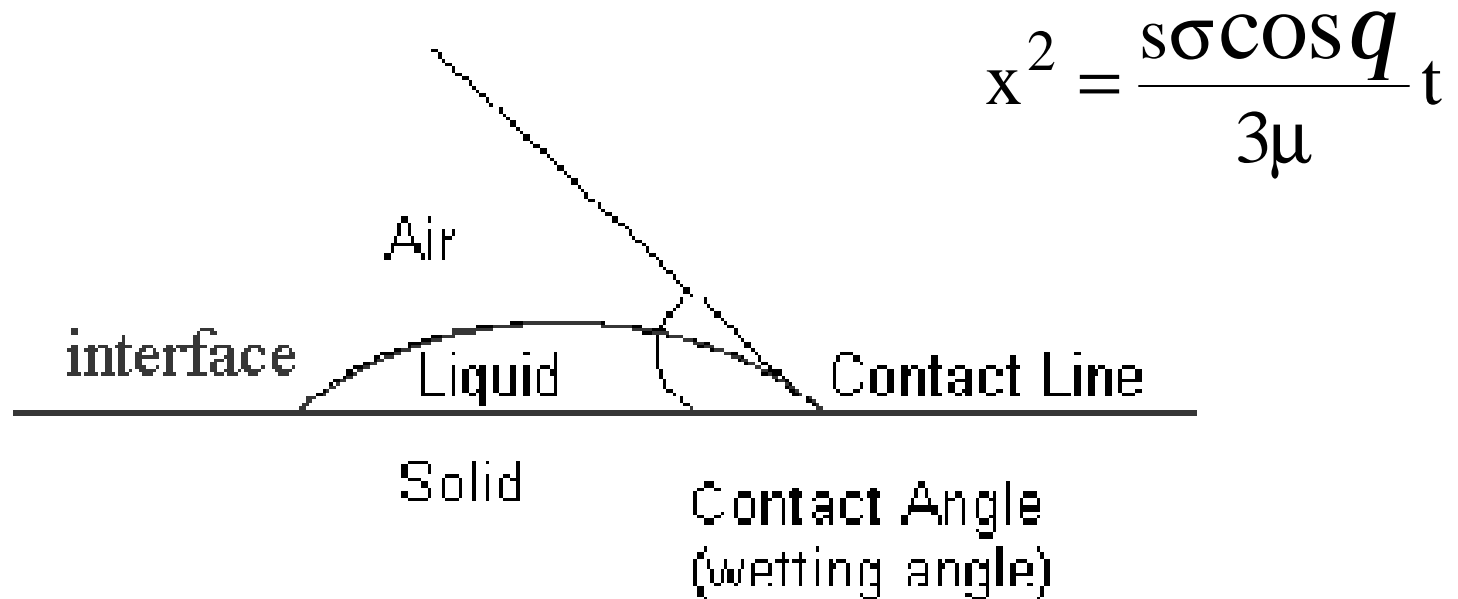


- A SIMPLE MODEL -- WASHBURN MODEL IS USED TO STUDY THE FLOW PROCESS

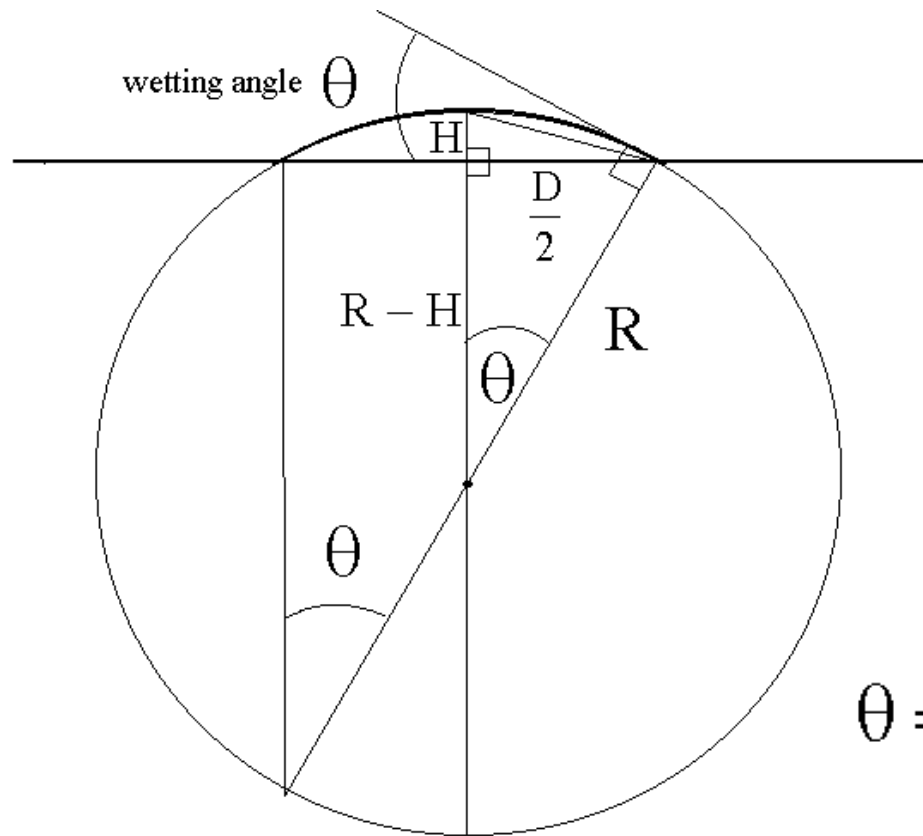
Washburn model

$$x^2 = \frac{4\sigma \cos \theta}{3\mu} t$$

WETTING ANGLE



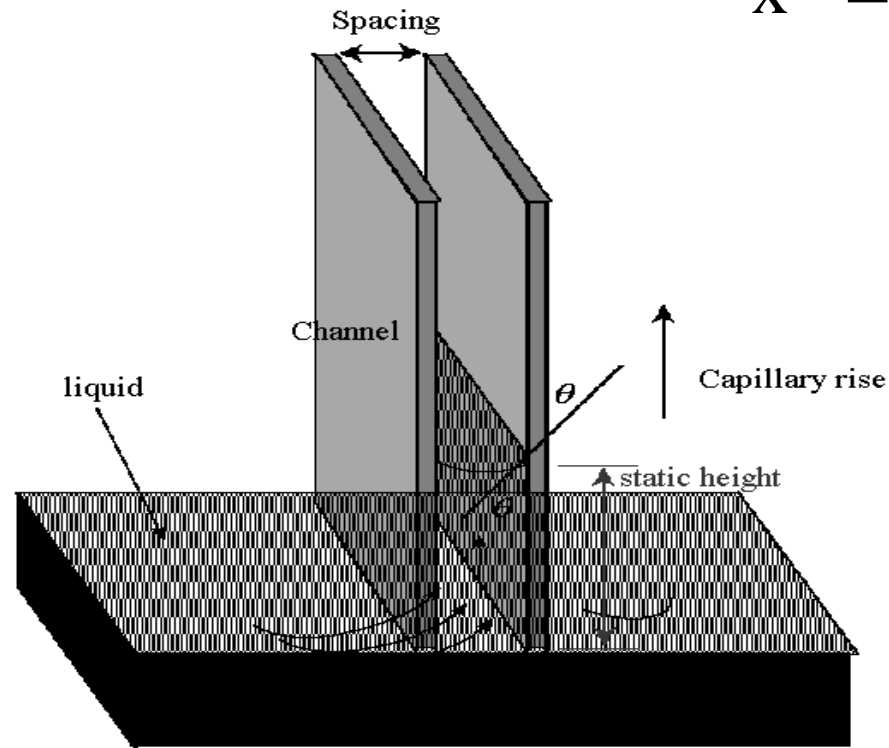
WETTING ANGLE FORMULATION



$$\theta = 2 \arctg \frac{2H}{D}$$

STATIC HEIGHT

$$x^2 = \frac{ss \cos \theta}{3\mu} t$$



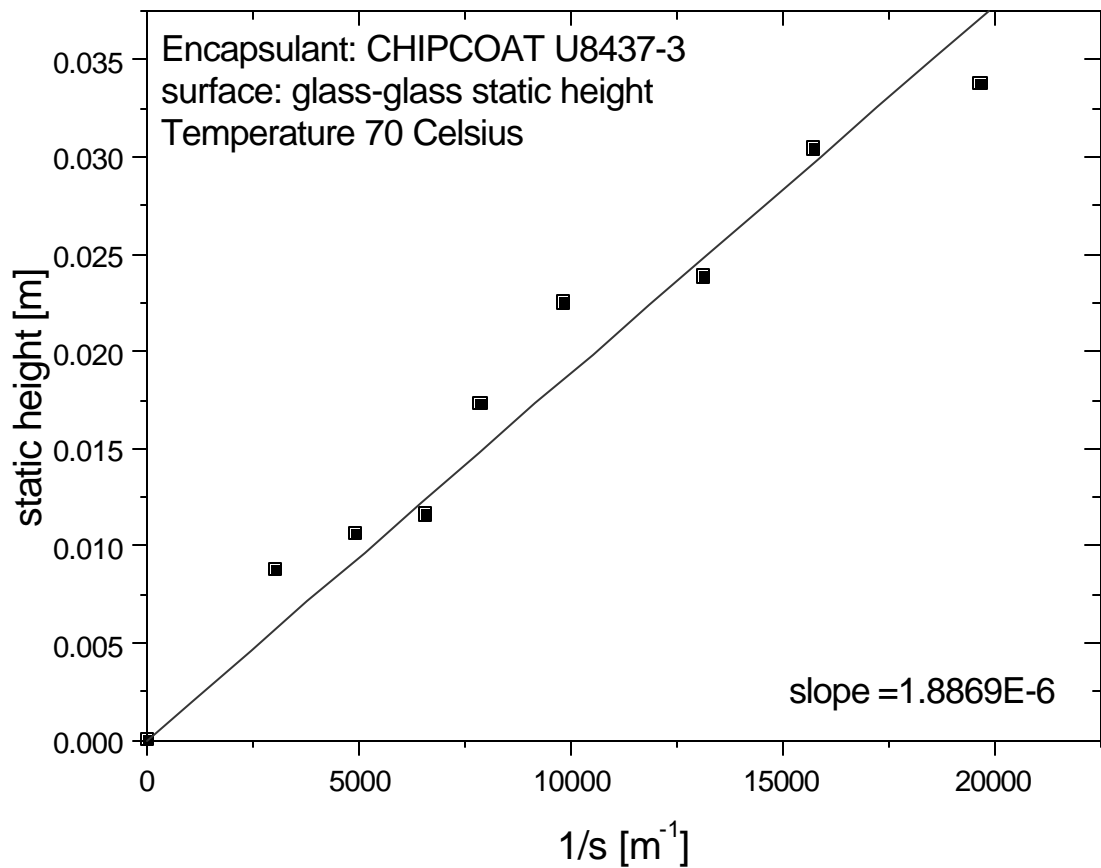
STATIC HEIGHT FORMULATION

$$h = \frac{2}{\rho g} \sigma \cos \theta \cdot \frac{1}{s}$$

$$\sigma \cos \theta = \frac{\rho g}{2} \cdot \frac{dh}{d(1/s)}$$

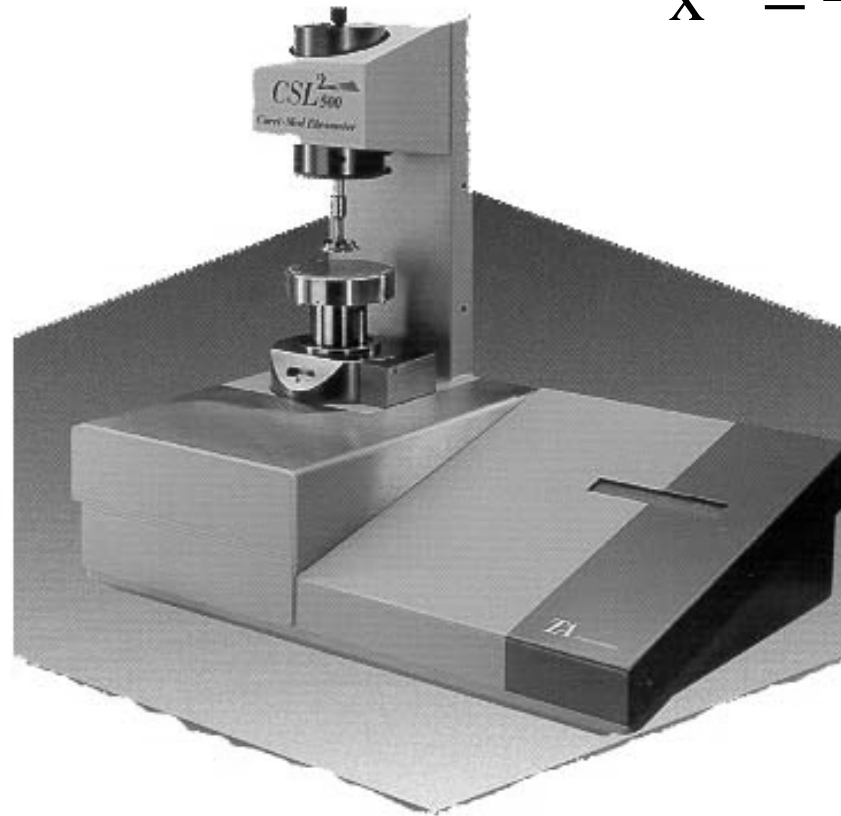
- STATIC HEIGHT IS PROPORTIONAL TO THE INVERSE SPACE.

STATIC HEIGHT IS PROPORTIONAL TO THE INVERSE SPACE

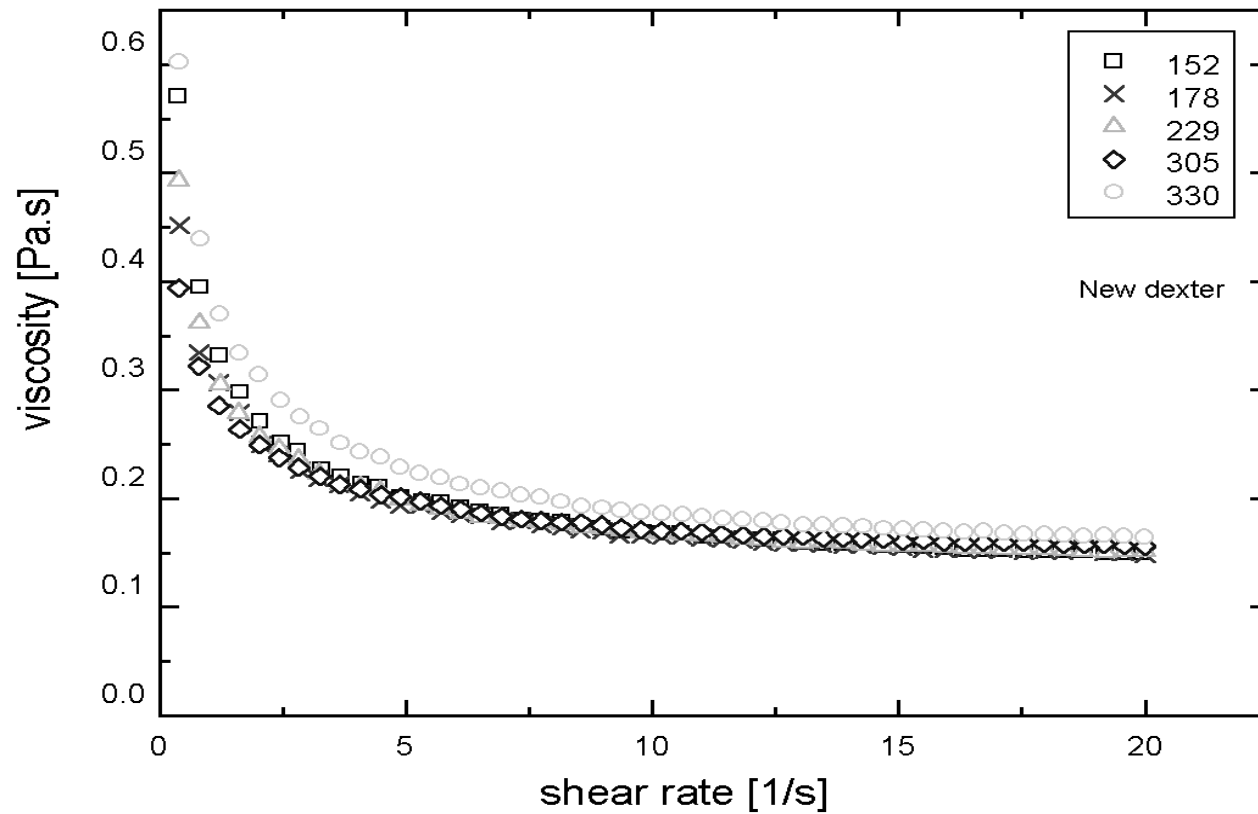


RHEOLOGY EXPERIMENT

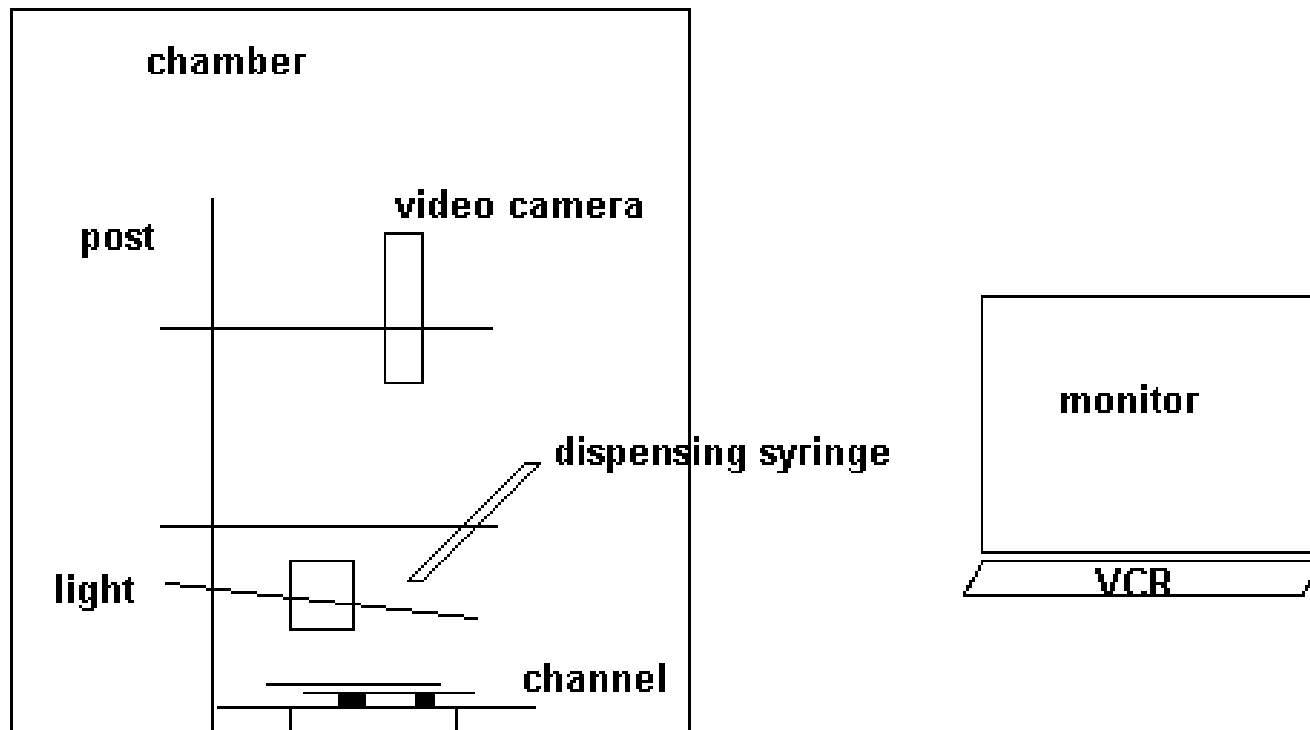
$$x^2 = \frac{s\sigma \cos \theta}{3m} t$$



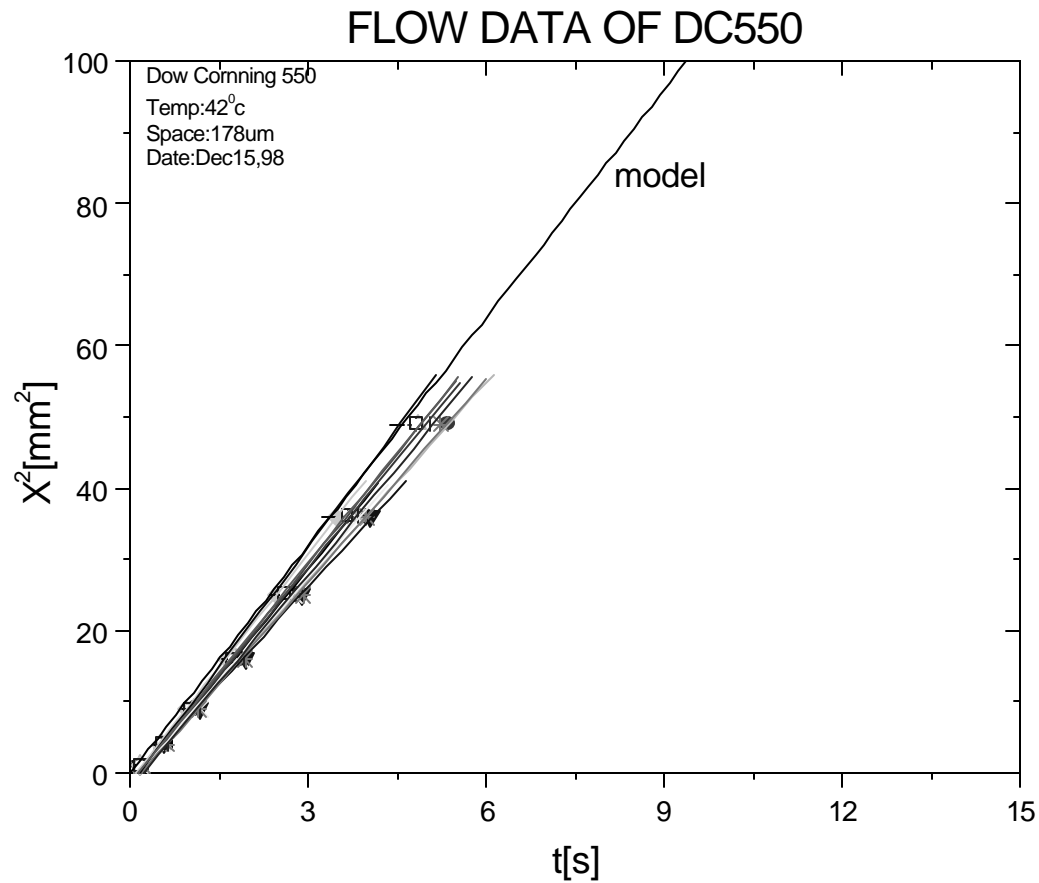
RHEOLOGY EXPERIMENT DATA OF NEW DEXTER



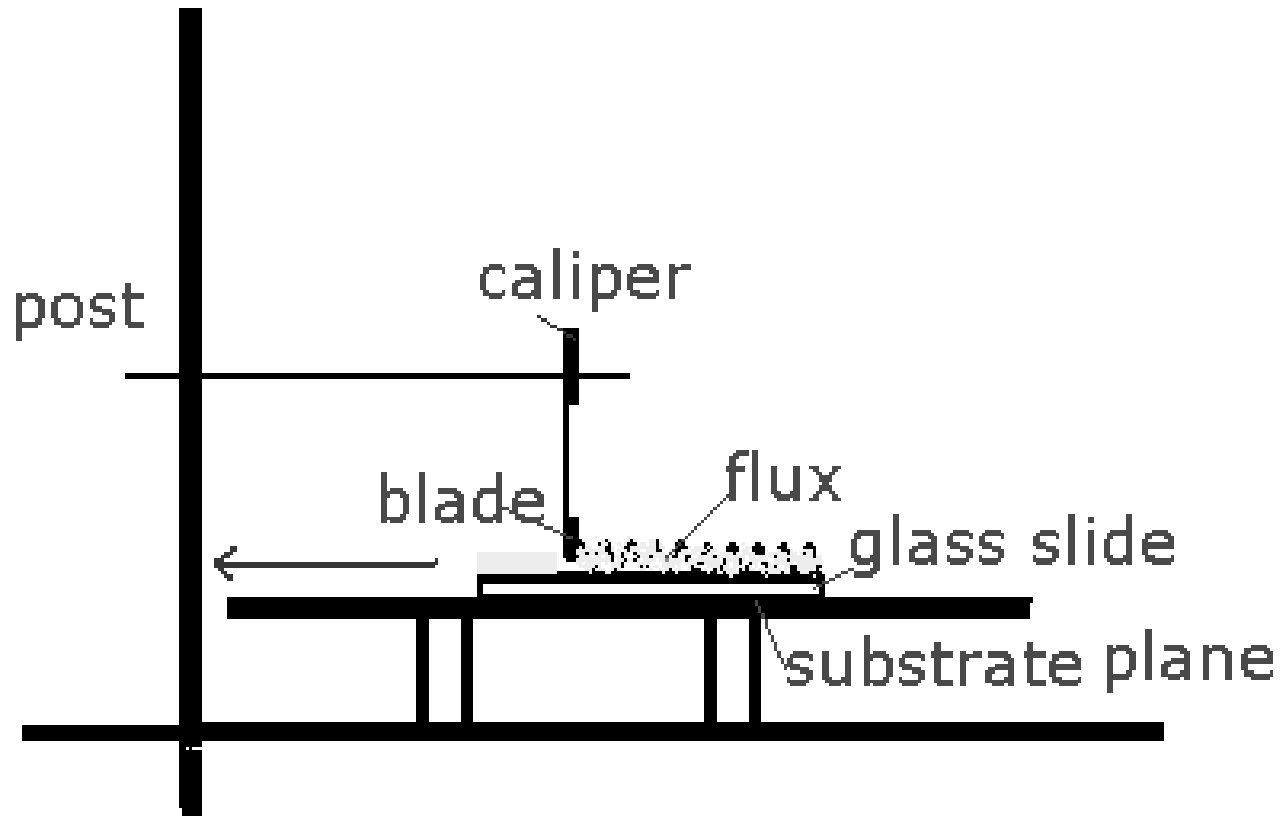
FLOW EXPERIMENT SETUP



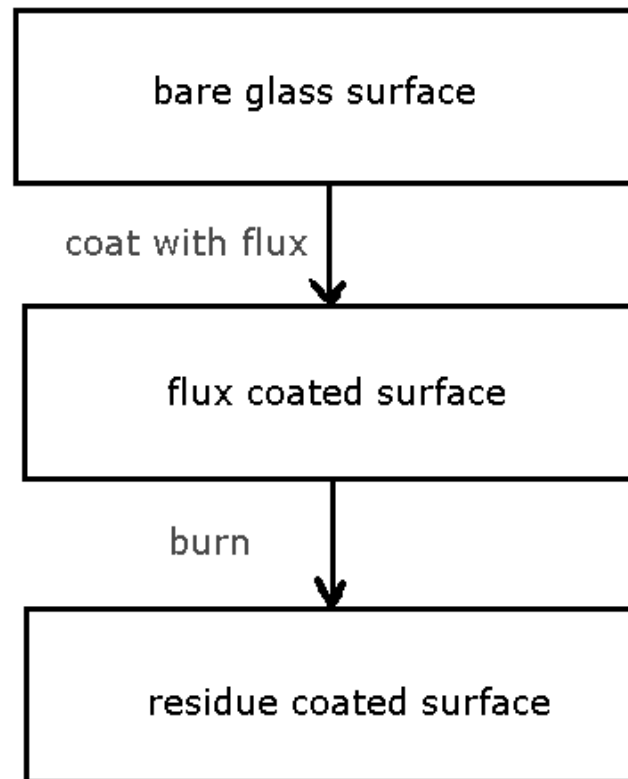
FLOW EXPERIMENT DATA AND THE COMPARISON TO THE WASHBRN MODEL



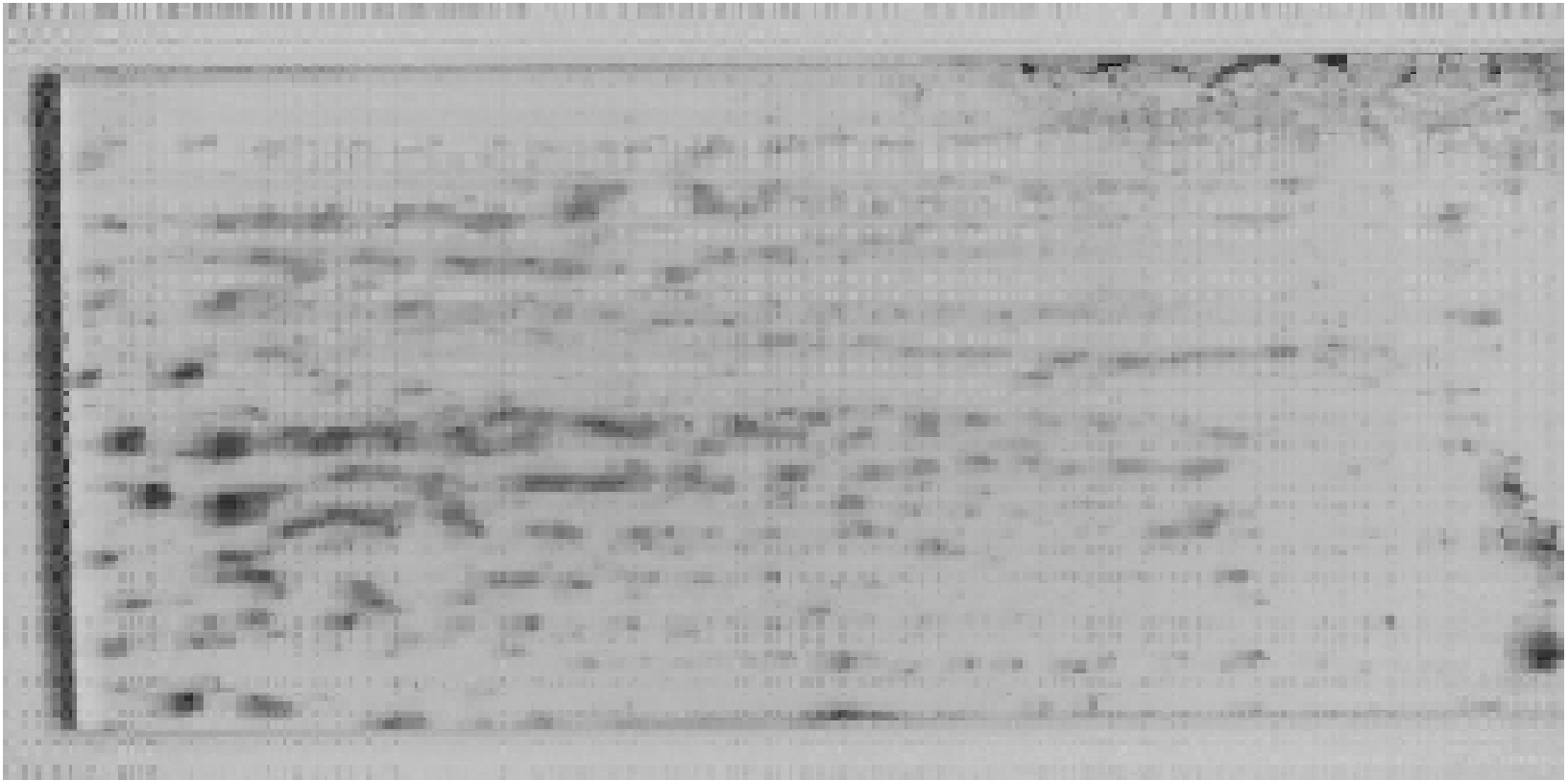
INHOMOGENEOUS SURFACE PREPARATION



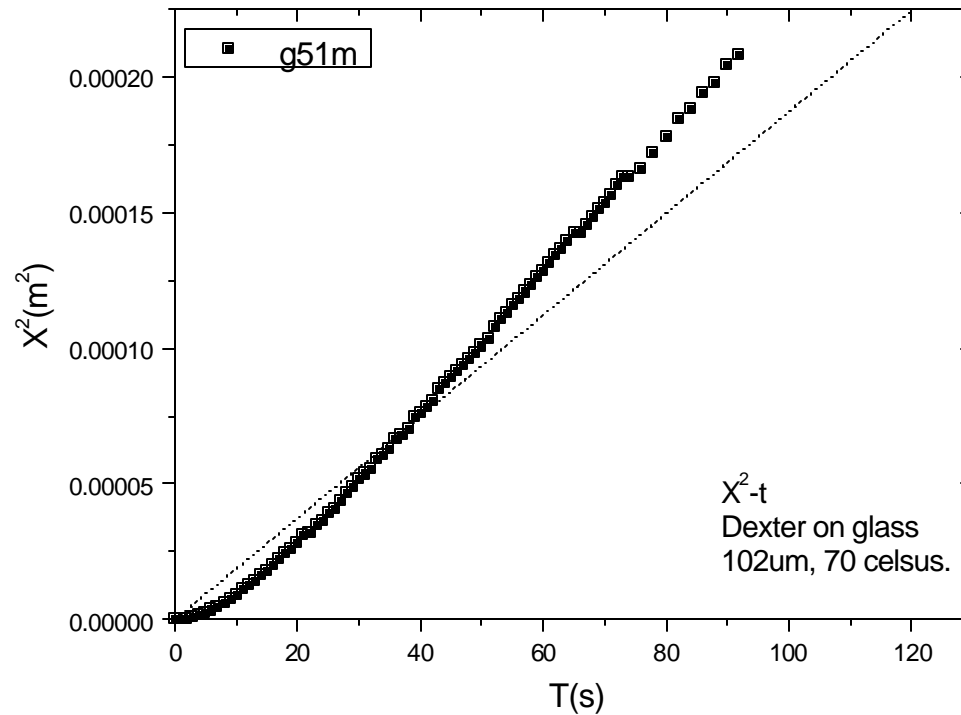
Surface coating



Inhomogeneous surface



FLOW EXPERIMENT DATA OF DEXTER ON GLASS SURFACE AND THE COMPARISON TO THE WASHBURN MODEL



COMPARISON FORMULATION

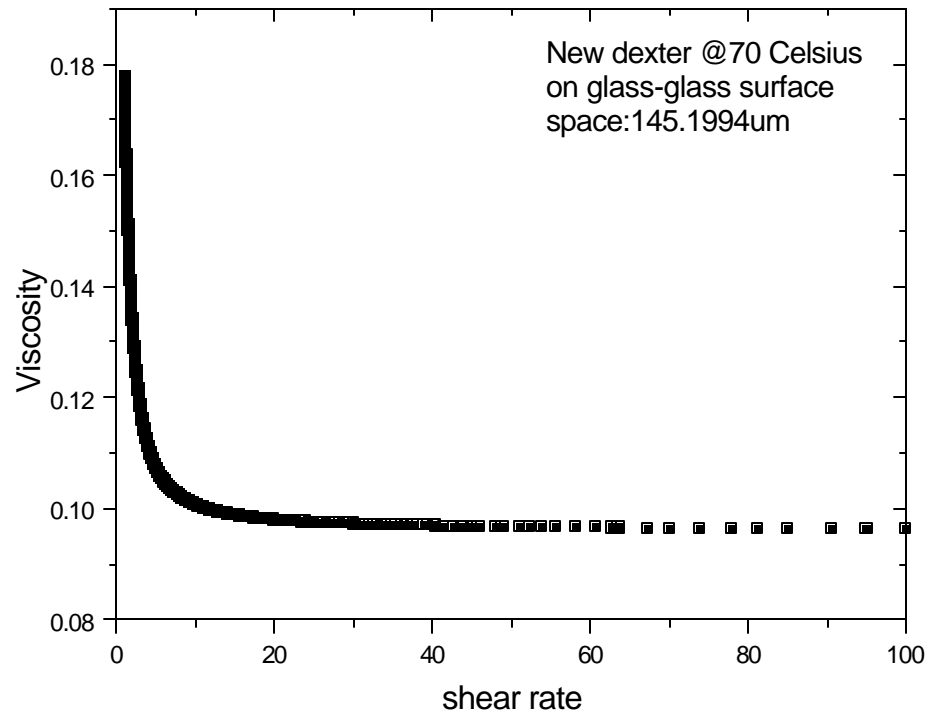
$$X^2 = \frac{\mathbf{S} \cos \mathbf{q}}{3\mathbf{m}} \cdot S \cdot t$$

$$X_f^2 = P_1 + P_2 t + P_3 e^{-t/P_4}$$

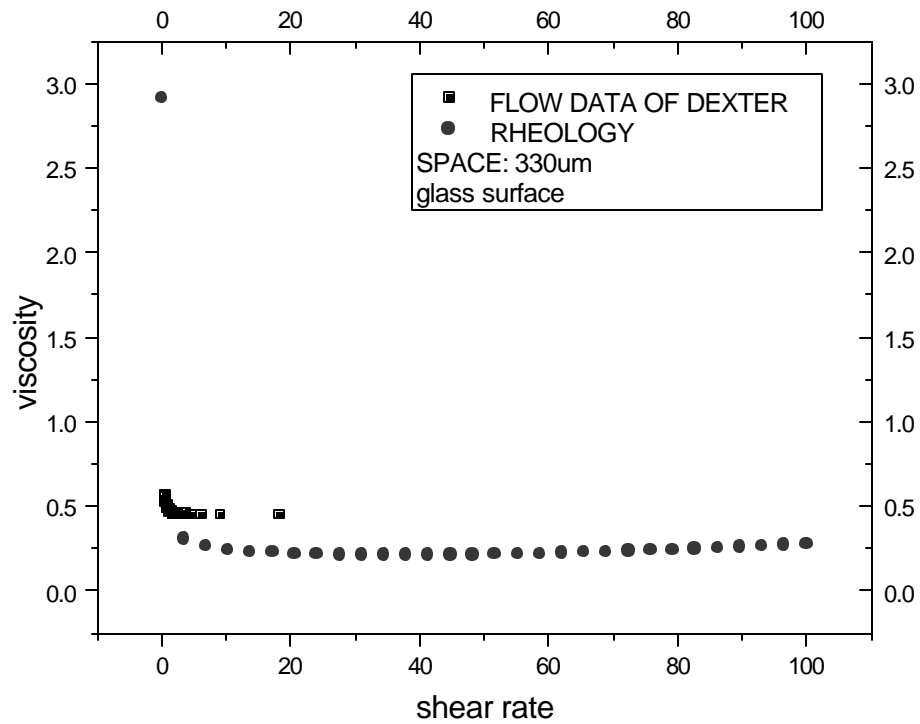
$$\mathbf{m} = \frac{\mathbf{S} \cos \mathbf{q}}{3} S \left[\frac{1}{P_2 - \frac{P_3}{P_4} e^{-t/P_4}} \right]$$

$$\dot{\mathbf{g}} = -\frac{3U_{mean}}{s} = -\frac{3b}{2xs}$$

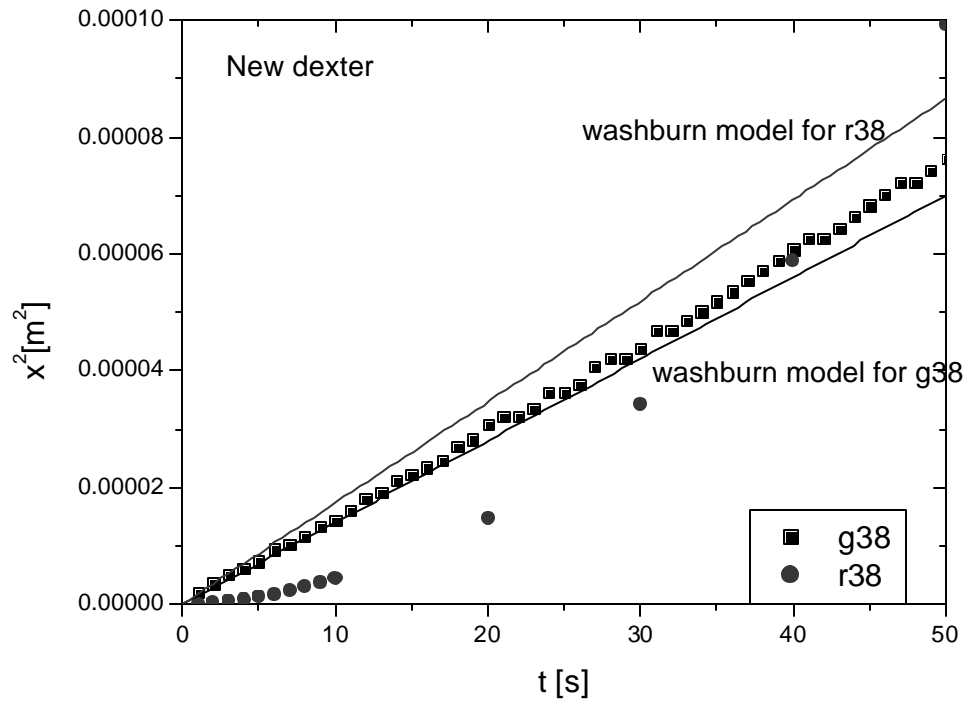
FROM THE FLOW DATA, THE VISCOSITY VERSUS SHEAR RATE CAN BE CALCULATED



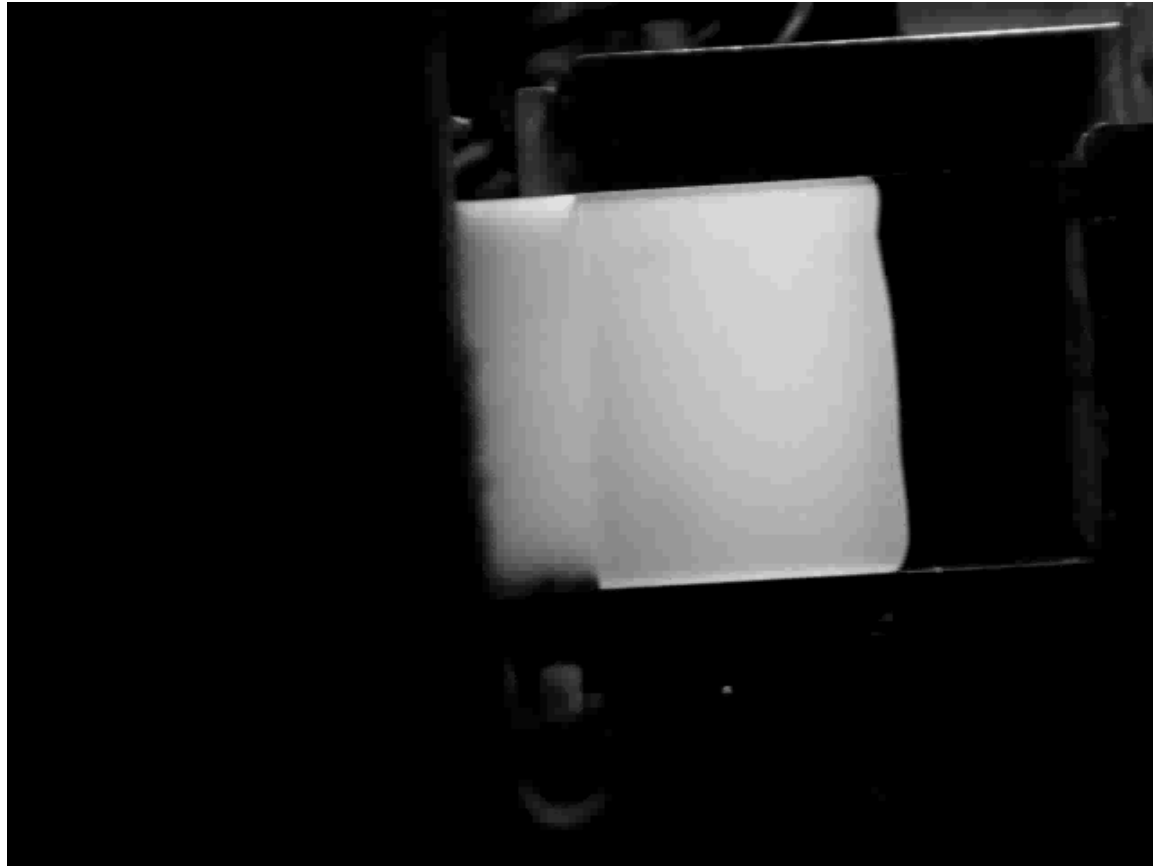
VISCOSITY COMPARISON OF DEXTER



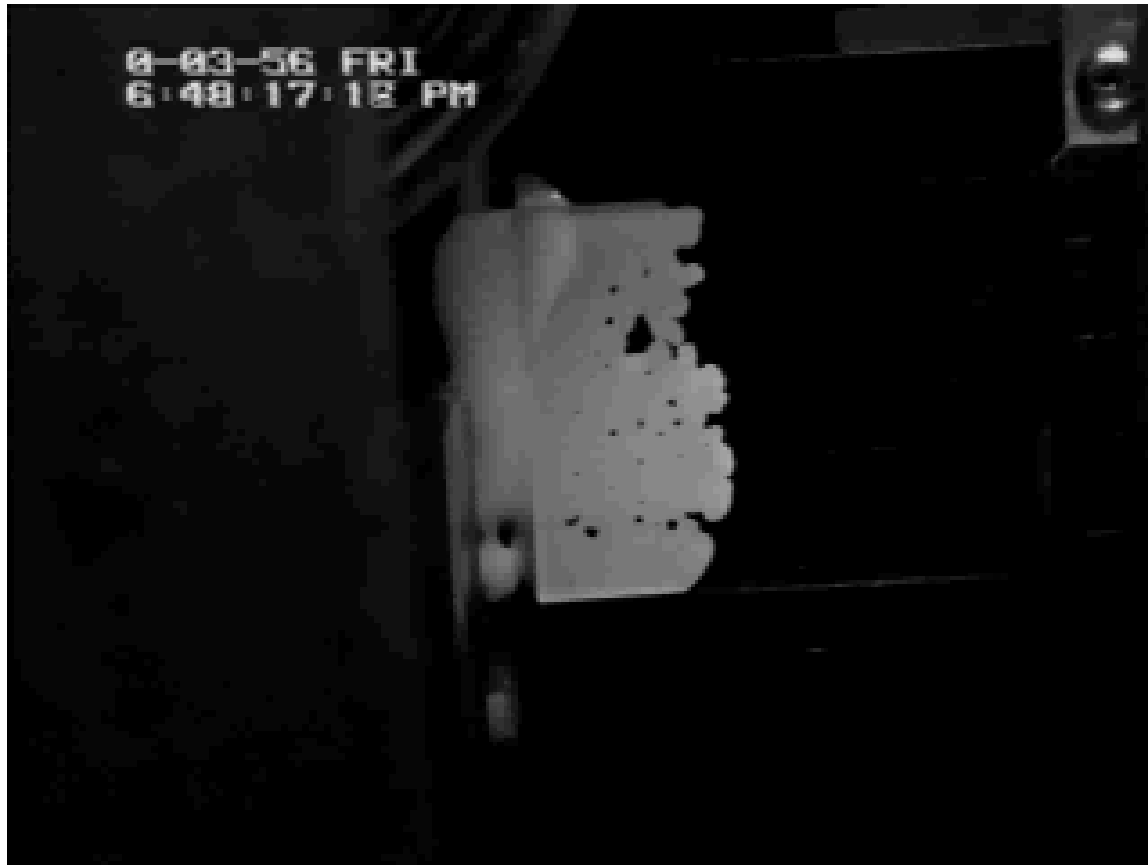
Surfaces comparison



Dense suspension on glass surface



Dense suspension on inhomogeneous surface



Discussion and conclusion:

- Simple capillary flow fits the Washburn model.
- For dense suspension, wetting on residue-coated surface is about the same as on glass. (For example: the wetting angle of new dexter on glass is 12.37 degree and 12.84 degree on residue surface. $\sigma \cos \theta$ is 0.0172 for glass and 0.0213 N/m for residue surface.)

Voids come out because of topologies--dense suspension tends to go around the obstacles instead of going over them

